

Polymaleic Acid based Polymeric	0-10	26099-09-2	H302-Harmful if swallowed. H314- Causes severe skin burns and eye damage. H332-Harmful if inhaled.	
Non Hazardous Ingredient	40-80			
Total	100			

Inhalation:	Remove to fresh air. If not breathing, give artificial respiration. If breathing difficult, give oxygen.
	Call a physician if any difficulties persist.
Eyes:	Flush eyes with a large amount of water for 15 minutes. Seek medical attention immediately if any irritation persists. After first aid, get appropriate in-plant, paramedic or community medical support.
Skin:	Wash affected areas thoroughly with soap and water for at least 15 minutes. Cover the irritated skin with an emollient. Remove contaminated clothing and shoes. Cold water may be used. Wash clothing before reuse. Thoroughly clean shoes before reuse. Seek medical attention if any irritation persists.
Ingestion	If person can swallow, give 2 glasses of water to drink. DO NOT INDUCE VOMITING! After first aid, seek appropriate in-plant, paramedic, or community medical support. Never give anything by mouth to an unconscious person. After first aid, get appropriate in-plant, paramedic, or community medical support.

### SECTION 5. FIRE FIGHTING MEASURES

Flammability Classification:	Non Flammable
Suitable Extinguishing Media: Water fog, Alcohol foam, Carbon Dioxide, Dry Chemical	
Unusual Fire or Explosion Hazards:	None known other than material can splatter above 100°C/212°F.
Hazardous Combustion Products:	Unknown but carbon monoxide may be released on burning.
Fire-Fighting Instructions:	Do not release runoff from fire control methods to sewers or waterways.

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Fire-Fighting Equipment:

Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure-demand or positive-pressure mode.

SECTION 6. ACCIDENTIAL RELEASE MEASURES				
Personal Precautions:	Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation			
Small Spills:	Absorb spill with paper towel or similar absorbent; or flush to sewer or ground with large amounts of water.			
Large Spills:	For large spills, dike far ahead of liquid spill for later disposal. Do not release into sewers or waterways. Absorb spill with			
Containment:	vermiculite, oil dry or similar non-reactant absorbent. Solidified product represents no environmental hazard.			
Cleanup:	Accumulate the absorbed materials and dispose of according to federal, state and local regulations.			
Environmental	Follow applicable OSHA/CERCLA or any other regulations (29 CFR 1910.120) as well as any state or local regulations that			
Precautions:	may apply.			

#### **SECTION 7. HANDLING AND STORAGE**

Precautions for	Use the recommended safety controls and personal protective equipment as outlined. Fully review all data before handling of
safe handling:	the material itself. Avoid contact with skin or eyes. Avoid breathing dust or mist. Keep from contact with clothing and other combustible materials. Observe good personal hygiene and housekeeping practices. Wash thoroughly after handling.
Conditions for	Do not store in direct sunlight. Store in a tightly closed container. Store in a cool dry, well ventilated area. Do not store this
safe Storage:	material near any strong acids, bases, oxidizers, flammables or any other type of reactive material. Do not expose the material to temperature extremes. Do not store product above 77°F.
Regulatory	Store materials according to all local, state and federal guidelines that are established for non-regulated chemical products.
Requirements:	

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION					
	Components wit	th limit values that req	uire monitoring at the wo	rkplace:	
Hazardous Components		CAS Number	OSHA PEL/TWA STEL	ACGIH TLV/TWA STEL	Other
Sodium bisulfate monohyo	frate	10034-88-5	None Est.	None Est.	
Hydroxy Phosphonoacetic	Acid	23783-26-8	None Est.	None Est.	
Polymaleic Acid based Poly	ymeric	26099-09-2	None Est.	None Est.	
		Engineering	Controls:		
Ventilation:	Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.				
Respiratory Protection:	and, if necessary, wear adequate worker protec oxygen. For emergency <i>Warning! Air-purifying</i> OSHA requires a writter testing, periodic environ areas.	a MSHA/NIOSH-approv ction for given working v or non-routine operat respirators do not prot n respiratory protection nmental monitoring, m	red respirator. Select respi conditions, level of airborn ions (cleaning spills, reacto ect workers in oxygen-defic program that includes at aintenance, inspection, cle	HA respirator regulations (29 rator based on its suitability to the contamination, and presen or vessel, or storage tanks), we ccient atmospheres. If respirat least: medical certification, tra aning, and convenient, sanita	o provide ice of sufficient ear an SCBA. ors are used, aining, fit ry storage
Personal Protective Equipment (PPE):	Wear protective eyeglasses or chemical safety goggles, per OSHA eye-and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses. At a minimum wear safety glasses with side shields as well as chemically protective gloves and aprons to prevent prolonged or repeated skin contact.				
Safety Stations:	Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.				
Contaminated	Separate contaminated work clothes from street clothes. Launder before reuse. Remove this material from your				
Equipment:	shoes and clean personal protective equipment.				
Comments:	Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.				
Work/Hygienic Practices	Consistent use of afore-	mentioned personal p	rotective equipment is esse	ential in preventing injuries or	irritation.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES					
Form:	Liquid	Appearance:	Light yellow color	Odor:	Characteristic odor
pH:	<3.00	Vapor Pressure:	Same as water	Flammability:	Non Flammable
Specific Gravity:	1.28+/-	Vapor Density:	Same as water	Flash Point:	NIA
Water Solubility:	Complete	Evaporation Rate:	1.00	Auto Ignition Temp:	NIA
Other Solubilities:	Not Determined	Melting Point:	NA	LEL:	Not Determined
% Volatile:	60%	Freeze Point:	Approx. 32°F	UEL:	Not Determined
<b>Boiling Point:</b>	212°F+/-	Decomposition Temp:	Not Determined		

SECTION 10. STABILITY AND REACTIVITY				
Stability:	This product is stable at room temperature in closed containers under normal storage and handling conditions.			
	However, avoid temperature extremes.			
Conditions to Avoid:	Excessive temperature, contact with any type of reactive chemicals			

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Hazardous Polymerization: Chemical Incompatibilities: Hazardous Decomposition Products: Hazardous polymerization will not occur.

Avoid contact with Strong Acids, Strong Alkalis, Oxidizers or any other type of reactive material. There are no known hazardous decomposition products for this material unless the material is burned in which case undetermined evolution of toxic gases may occur.

SECTION 11. TOXICOLOGICAL INFORMATION				
Hazardous Components	CAS No.:	LD50 of Ingredient (Specify Species & Route)	LD50 Dermal of Ingredient (Specify Species)	
Sodium bisulfate monohydrate	10034-88-5	2,490mg/kg Oral Rat	Irritant to skin sever irritation or eye damage	
Hydroxy Phosphonoacetic Acid	23783-26-8	2754mg/kg Oral Rat	Corrosive to skin and eyes	
Polymaleic Acid based Polymeric	26099-09-2	15000mg/kg Oral Rat LC50-6.5mg/kg 1/6hr Rat	>5010mg/kg Rabbit	
	P	rimary Irritant Effects:		
Routes of Entry:	Absorbed through skin, Dermal Contact, Eye Contact, Inhalation.			
Eye Effects:	Irritation to eyes & possible burning if materials are not immediately rinsed from the eye.			
Acute Inhalation Effects:	Might produce irritation to respiratory system.			
Skin Effects:	Irritation to skin.			
Acute Oral/Ingestion Effects:	Not tested for this blend. Harmful if swallowed.			
Chronic Effects on Humans:	No specific studies have been conducted for this specific blend.			
Other Toxic Effects on Humans:	No specific studies have been conducted for this specific blend.			
Special Remarks- Human Chronic Effects:	No other information for chronic effects on humans.			
Carcinogenity:	IARC, NTP, and OSHA do not list this product or its components as a carcinogen.			
Mutagenicity:	No mutagenic effects are known to be applicable for the formulation components of this product.			
Teratogenicity:	No studies have been performed for this specific product blend.			
Target Organ Statement:	No studies have been conducted for this specific product blend.			

SECTION 12. ECOLOGICAL INFORMATION					
Hazardous Components	CAS No.:	LC:50	EC:50		
Sodium bisulfate monohydrate	10034-88-5	No data available at publication	No data available at publication		
Hydroxy Phosphonoacetic Acid	23783-26-8	140mg/l 48hr Daphnia Magna	30mg/l 72hr Algae		
Polymaleic Acid based Polymeric	26099-09-2	3.8 mg/l 96hr Lepomis Macrochirus	19mg/l 48h Daphnia Magna EC50 - 0.3mg/l 96hr Algae		
Special Remarks-Products of biodegradation: The Component(s) of this product are not subject to rapid biodegradation.					

	SECTION 13. WASTE DISPOSAL CONSIDERATIONS		
<b>Disposal Regulatory Requirements:</b> Contact your supplier or a licensed contractor for detailed recommendations. Follow applicable federal,			
	state and local regulations.		
Container Cleaning and Disposal:	Triple rinse the empty containers with water before disposal to reconditioned or land fill or garbage.		

Proper Shipping Name:	NON REGULATED MATERIALS			DOT Shipping Label(s):	
Contains:					
Hazard Class:	Marine Pollutant	UN Number:	Packing Group:	ERG Number:	None
Non Hazardous	No	NA	NA	NA	None
Special Shipping Notations:	None				

Note: Transportation information provided is for reference only. Client is urged to consult CFR 49, Parts 100-177, IMDG, IATA, EU, United Nations, TDG and WHMIS (Canada) TDG information manuals for detailed regulations and exceptions covering specific container sizes, packaging materials and methods of shipping.

SECTION 15. REGULATORY INFORMATION					
Hazard Symbol(s):					
Hazard Statements:	H302-Harmful if swallowed.				
	H316-Causes mild skin irritation.				
	H319-Causes serious eye irritation				
	H332-Harmful if inhaled				
	H413-May cause long lasting harmful effects to aquatic life.				
Precautionary Statements:	P102-Keep out of reach of children.				
	P233-Keep container tightly closed.				
	P262-Do not gets in eyes, on skin or on clothing.				
	P264-Wash thoroughly after handling.				
	P281-Use personal protective equipment as required.				
	P301+330+331- If swallowed, rinse mouth. Do not induce vomiting.				
	P304+P341- IF inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing.				

### Safety Data Sheet

## Stable H

D20E (D2E1) D228 IE in avecu Dince continuely with water for several minutes. Demove contact lances if present							
P305+P351+P338-IF in eyes: Rinse cautiously with water for several minutes. Remove contact lenses if present.							
EPA Regulations:							
RCRA Hazardous Waste N	lumber:	Product blend is not listed (40 CFR 261.33)					
RCRA Hazardous Waste C	lassification (40 CFR 261.):	Product blend is not classified.					
CERCI A Hazardous Substa	ance (40 CER 302 4):	Product blend is unlisted specific per RCRA, Sec. 3001; CWA, Sec. 311 (b)					
CERCLA Hazardous Substance (40 CFR 302.4):		(4); CWA, Sec. 307 (a),					
CAA, Sec. 112 CERCLA Rep	portable Quantity (RQ):	Not listed					
SARA 313 Codes: This product may be subject to the reporting							
requirements of section 3	13 of the Emergency Planning and	Contains: Maleic Acid 5,000 lb					
Community Right to Know Act of 1986 and 40CFR372.							
SARA Toxic Chemical (400	CFR 372.65):	Not listed					
Sara 302/304 Extremely H	lazardous Substance (40CFR 355)	Not listed					
Sara 313 SARA EHS (Extre	mely Hazardous Substance) (40 CFR 355):	Not listed					
Threshold Planning Quan	tity (TPQ):	Not listed					
OSHA Regulations:							
Air Contaminant (20 CFR	1910.1000, Table Z-1, Z-1-A):	Not listed.					
<b>OSHA Specifically Regulat</b>	ed Substance (29 CFR 1910.):	Not Listed					
As a product blend, the materials are ge		rally not listed. Check with your local state regulatory board for more detailed					
State Regulations.	information regarding the specific components of this product.						
National Regulations:	All components of this product are listed in the U.S. Environmental Protection Agencies, Toxic Substance Control Act						
National Regulations.	(TSCA) Chemical Substance Inventory.						
16. OTHER INFORMATION							
SDS Prepared/Reviewed By: R. Cannon		Date of Preparation: 9/2017					

EMPLOYER'S RESPONSIBILITY Employers should use this information only as a supplement to other information gathered by them, and should make independent judgment of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

USER'S RESPONSIBILITY

The information and recommendations contained herein cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. It is your responsibility to use this information to develop appropriate work practice guidelines and employee instructional programs for your operation.
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