ProCon® — P14D with NEXUS®
pH Sensor Transmitter

Industrial Analytical Equipment

ICON PROCESS CONTROLS™ Corrosion-Free Instrumentation Equipment

- 4-20mA Output
- Temperature Compensated
- Nexus® Solid KCl Reference
- No Preamp Required
- High Accuracy
- Quick Response Time
- ¾" NPT Connection
- PP or PPS Body Materials
- RS 485 Modbus Communication

High performance industrial pH sensor transmitter for desulphurization applications

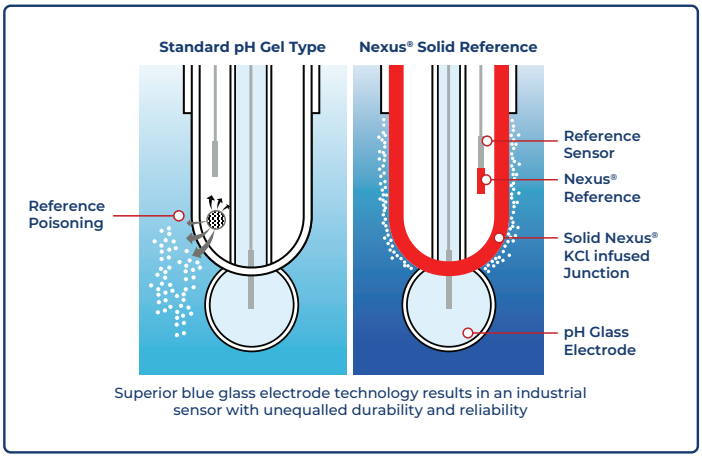
The ProCon® P14D Nexus® series high performance analytical sensor transmitters have been designed for ruggedness, longevity, accuracy and ease of use.

The double junction coupled with the solid Nexus® KCl infused reference makes the P14D pH sensor transmitter an excellent choice for desulfurization environment applications.

All measurement functions are combined in one compact body — measuring electrode, temperature sensor and an inner reference chamber.

The 2-wire 4-20mA, 4-wire or 4-20mA + RS485 output options simplify calibration and communication with remote displays and controllers.

- Double junction reference extends sensor life and protects against poisoning ions
- Durable crack resistant low ionic glass enhances performance and increased reliability
- Operates in sub-zero temperatures down to 14°F (-10°C)
- Advanced electronic diagnostics provides excellent repeatability and reliability



Superior blue glass electrode technology results in an industrial sensor with unequalled durability and reliability

Model Selection

P14D — Desulfurization pH Sensor				
Part Number	**Material**	**Output**	**Type**	**Connection**
P14D-P-D-1-F-M	PP	4-wire (for ProCon® display)	Flat	M12
P14D-P-D-1-B-M	PP	4-wire (for ProCon® display)	Bulb	M12
P14D-P-M-1-F-M	PP	4-20mA (2-wire, std)	Flat	M12
P14D-P-M-1-B-M	PP	4-20mA (2-wire, std)	Bulb	M12
P14D-P-S-1-F-M	PP	RS485 + 4-20mA	Flat	M12
P14D-P-S-1-B-M	PP	RS485 + 4-20mA	Bulb	M12

Last digit: "M" for M12 Connection (std), "F" Flying Lead - consult factory

PP RoHS Compliant CE

Smart Sensor Technology

Advanced electronic circuity stores pH data for automatic sensor recognition and trouble-free calibration when connected to the ProCon® Controller.

Outputs

1. 4-20mA 2-Wire
2. 4-20mA + RS485

Both the measuring and reference electrodes are encapsulated within the non-porous advanced KCl infused polymer known as Nexus®.

Less Calibration and Maintenance

Most sensors require on-going recalibration and are prone to premature failure due to what is known as gradient drift, or sensor drift.

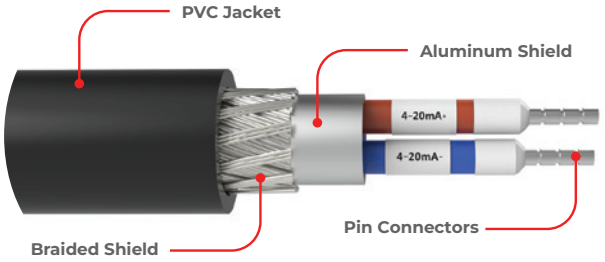
The Nexus® series is a solid reference material. Poisoning or leaching of the reference electrolyte that occurs in standard sensor is greatly reduced.

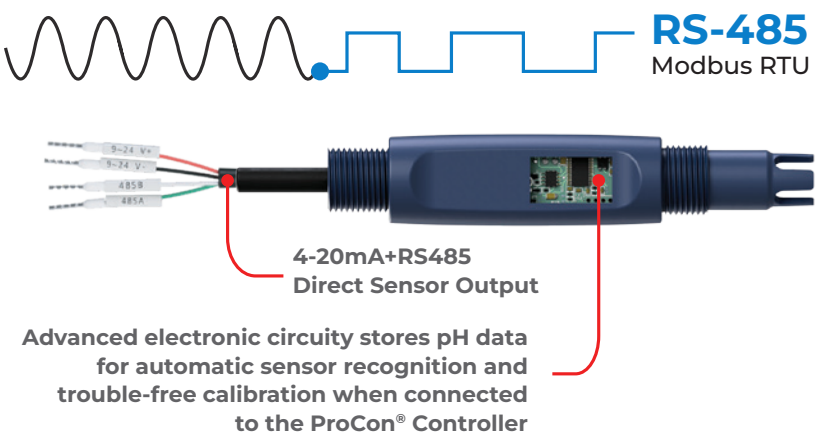
The Nexus reference helps to eliminate the need for ongoing maintenance or cleaning requirement due to fouling or film build up removal which occurs with many process applications with traditional pH sensors.

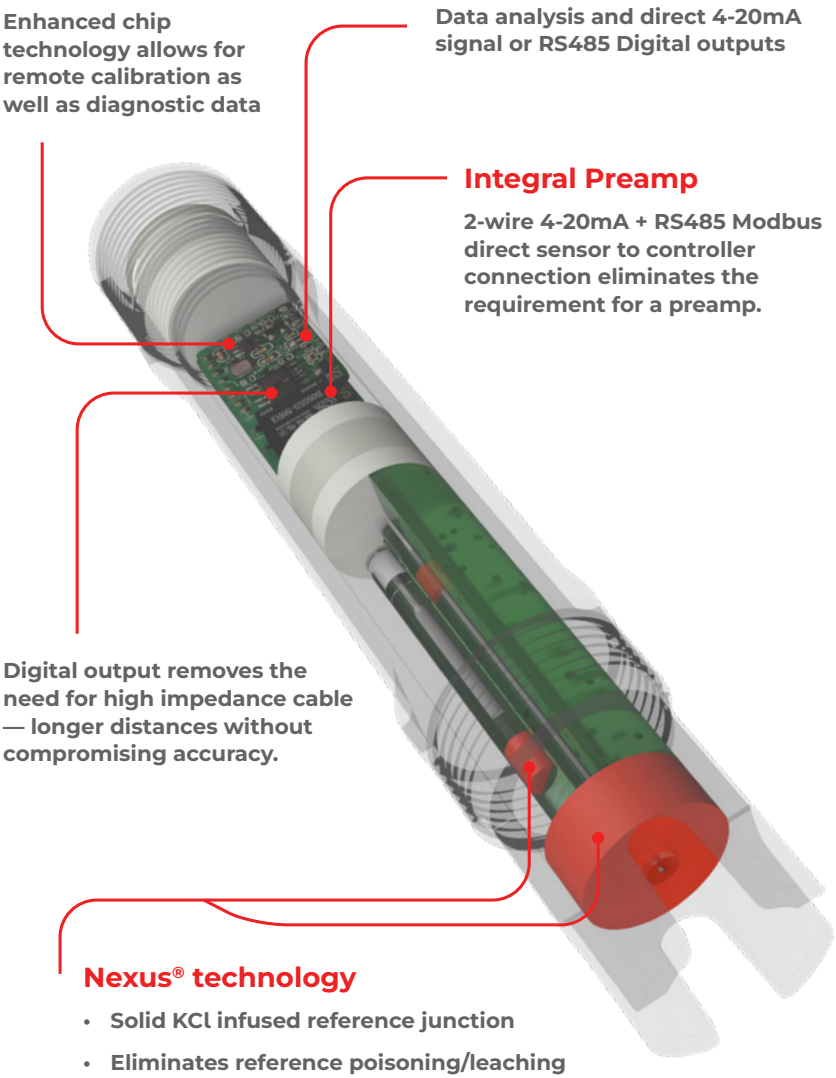
Faster Response — Longer Lasting

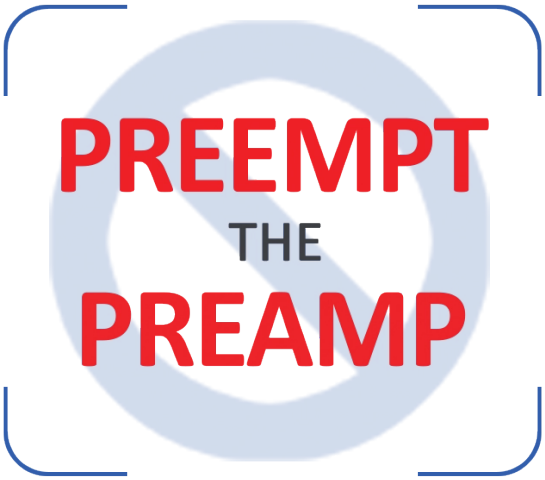
The solid Nexus® reference provides for faster response time to changing pH values since there is no requirement for a junction.

- No Costly Preamps Required
- Direct 4-20mA & RS485 Outputs





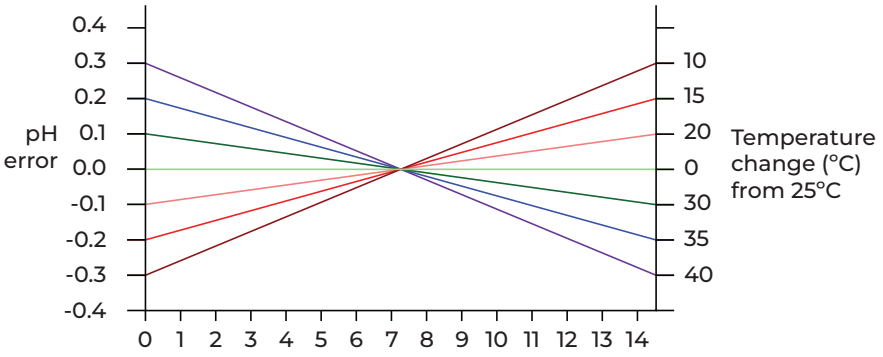




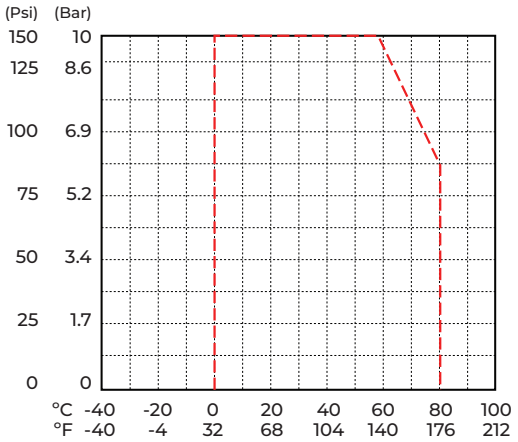
Specifications

Measurement Range	
pH	0 – 12
Output Signal — No Preamp Required	
2 Wire Loop Powered | 4-20mA + RS 485 Direct Sensor Output	
Accuracy	
7.00 ± 0.25	
Operating Temperature	
14 to 176°F | -10 to 80°C | Automatic Temperature Compensation	
Maximum Pressure	
150 Psi at 140°F (60°C) — See Pressure vs. Temp Graph	
Design	
Sensor body	PP Polypropylene (std) | Ryton® | PPS
Reference System	3.3 Mol Ag / AgCl / KCl Double Junction
pH electrode	Glass | Bulb | Flat
Reference	Solid Nexus®
Connection	3/4" NPT
Measuring Electrode Resistance	< 800 MΩ
Impedance Range	102 – 675 MΩ
Temperature Compensation/Output- 4-20 + RS485 Model	
Pt-1000 (Std)	
Pt-100	

Temperature Control

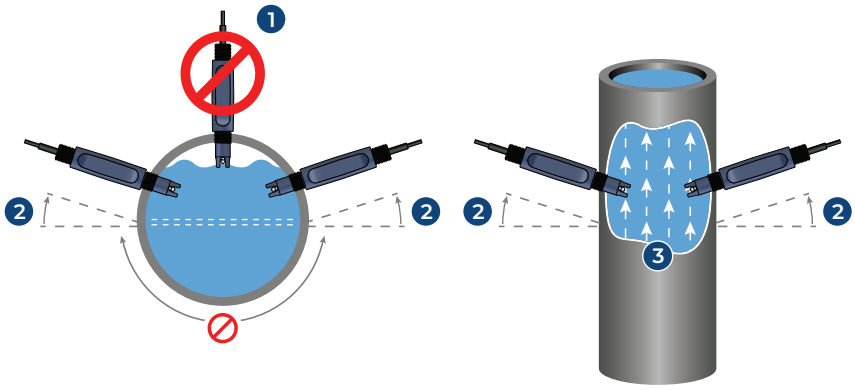


Temperature vs. Pressure

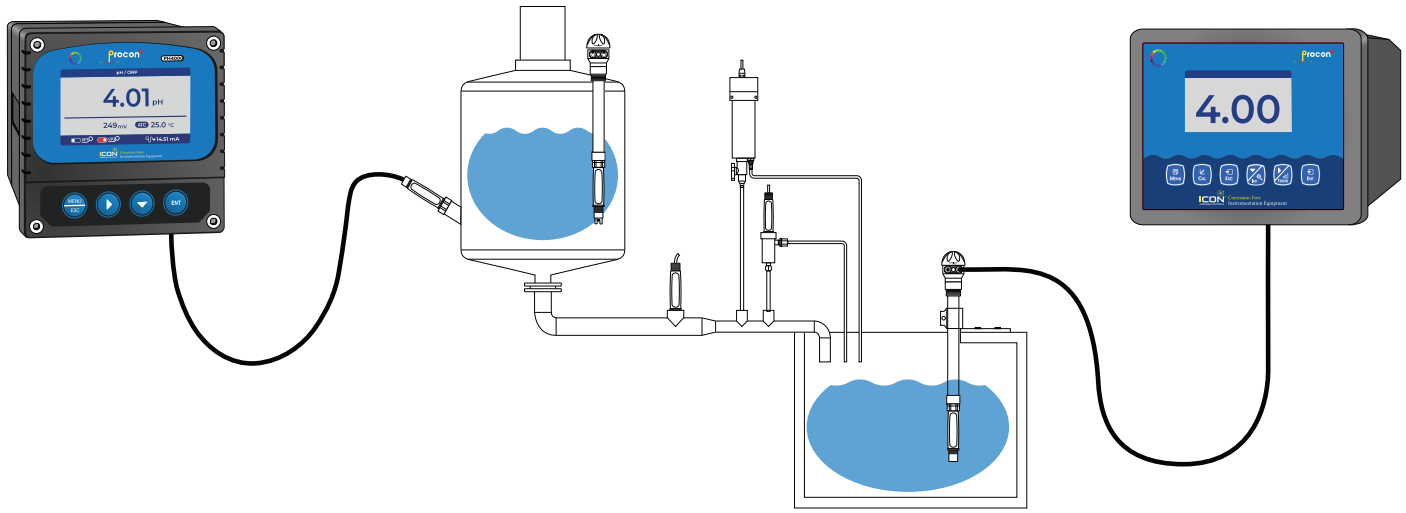


In-line Mounting

1. Avoid vertical installation. (air may be present)
2. Optimum installation 15° above horizontal.
3. Process liquid should flow upward. (for downward flow ensure backpressure is present in order to avoid air within pipe)



Typical Application



Cable Options

The ProCon® series offer complete flexibility of cabling options throughout the range. All cables are shielded against spurious EMF and are potted inside the sensor ensuring environmental protection.

The standard cable length for most sensors is 5m (15 ft). However, cables can be supplied as any continuous size up to 20m (66 ft).

Standard accessories include jsubmersion couplers, typically used with extension cables for direct connection to the ProCon® Controllers.

Extension cables also permit distances between sensor and instrument of up to 30 m (100 ft.) without external preamplifier.

M12
Quick
Connection

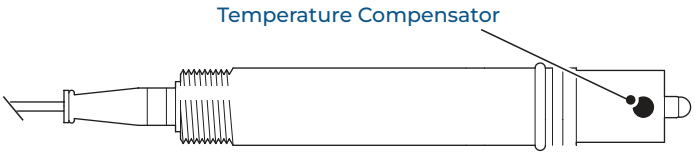
Temperature compensation

The temperature compensator enables sensor to adjust for temperature effects on the glass pH electrode output.

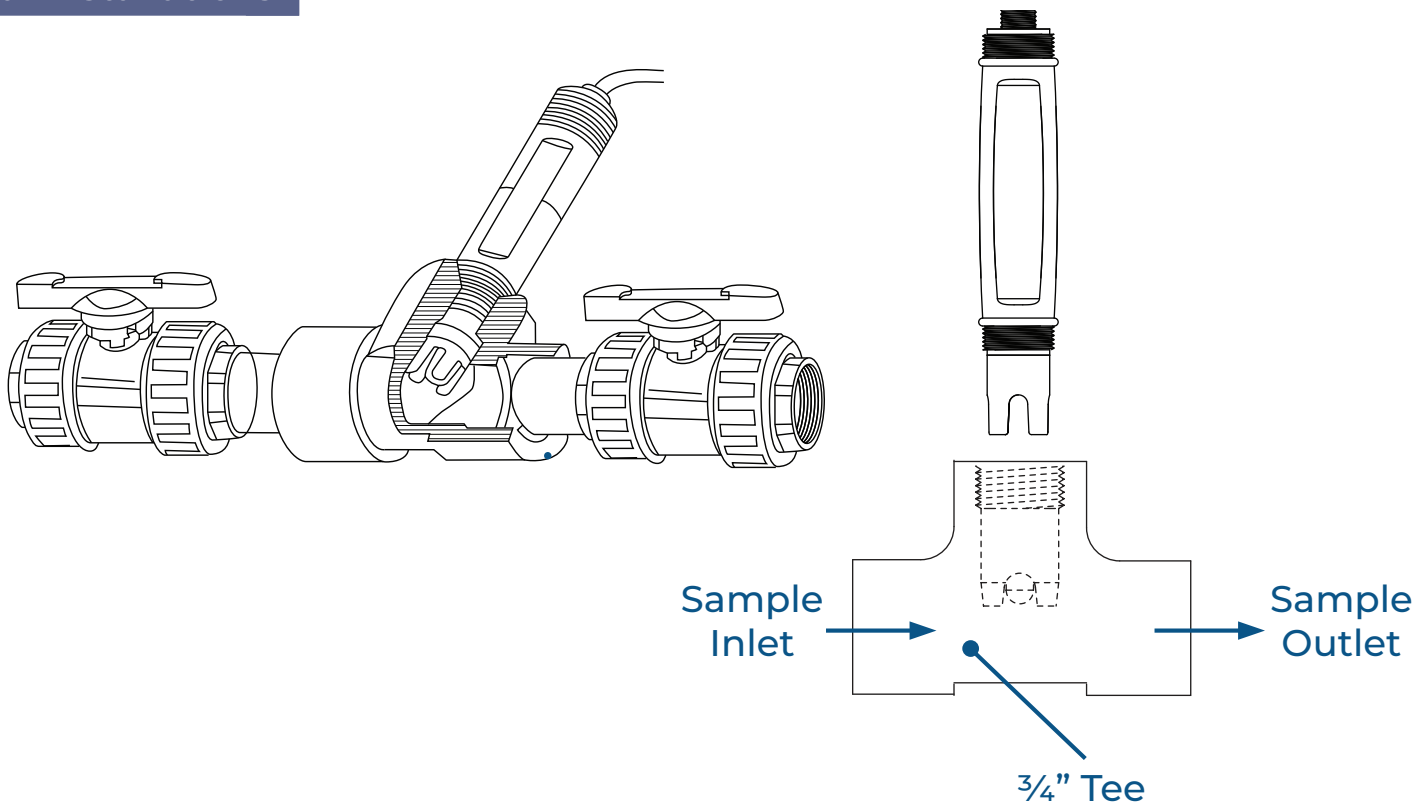
The sensor can also use this measurement to compensate for solution pH temperature effects.

Sensors can be ordered with integral temperature sensors. The integral temperature compensator is available in two outputs — Pt 1000 (std) and Pt 100.

* *Temperature outputs on 4 and 6 wire versions only.*



Typical Installations



Wiring — Flying Lead

4-20mA 2-wire

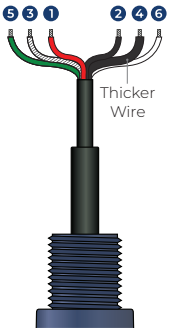
1. Blue: mA-
2. Brown: mA+

4-20mA 4-wire

1. Transparent: 4-20mA
2. Black (thick): Ref
3. Red: Temperature
4. Black: Temperature

Connects directly to ProCon® controller

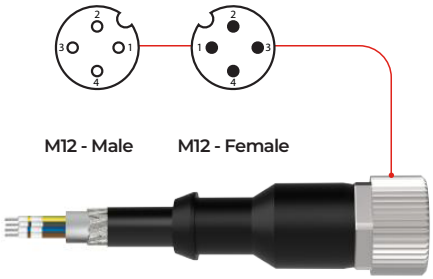
4-20mA + RS485 Output



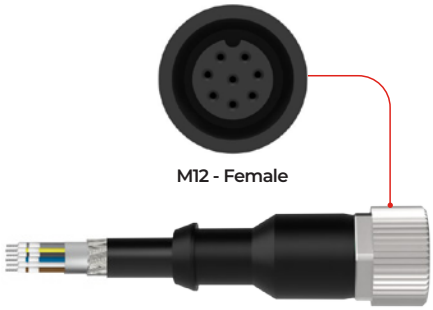
1. Red: 9-24VDC +
2. Black: 9-24VDC -
3. Transparent: 4-20mA
4. Black (thick): Ref
5. Green: RS 485 A
6. White : RS 485 B

Wiring — M12

4 Pin M12 Connection



8 Pin M12 Connection



4-20mA | 4 Pin

Color	Description
Pin 1 – Brown	4-20mA +
Pin 2 – Blue	4-20mA -

4-20mA + Controller | 4 Pin

Color	Description
Red	Temperature
Black	Temperature
Black (Thick)	Reference
Transparent	4-20mA

4-20mA + RS485 | 8 Pin

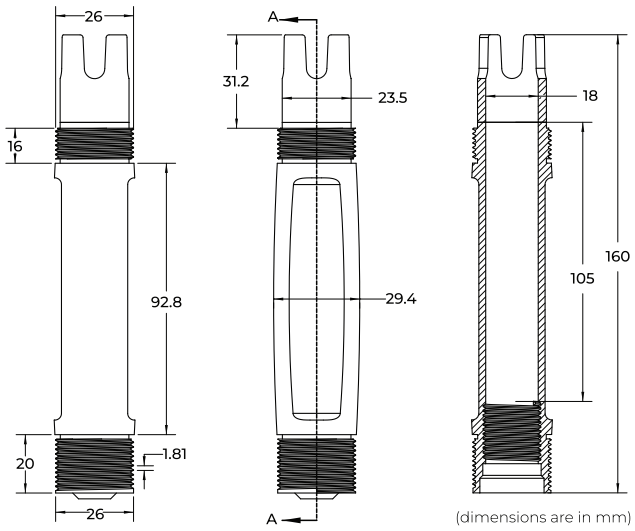
Color	Description
Red	9-24 VDC +
Black	9-24 VDC -
Transparent	4-20mA
Black (Thick)	Reference
Green	RS485 A
White	RS485 B

4 Pin IO - Link Connection

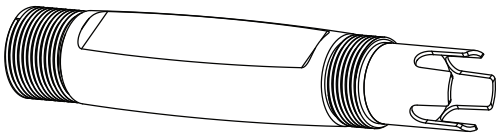
I-O Link | 4 Pin

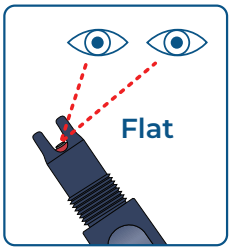
Pin	Description
Pin 1	24 VDC +
Pin 2	
Pin 3	GND
Pin 4	4-20mA

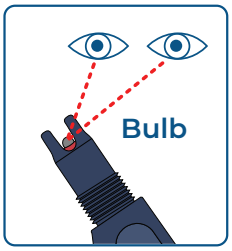
Dimension



(dimensions are in mm)

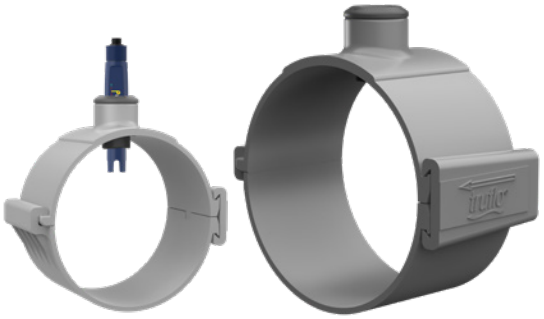






Fittings

Easy Install Clamp On Pipe Saddles					
Part Number	Material	Size	Seal	Thread	Connection
PSA-2	PVC	2"	FPM	¾" NPT	PVC
PSA-3	PVC	3"	FPM	¾" NPT	PVC
PSA-4	PVC	4"	FPM	¾" NPT	PVC
PSA-6	PVC	6"	FPM	¾" NPT	PVC
PSA-8	PVC	8"	FPM	¾" NPT	PVC



True Union Tee Fitting					
Part Number	Material	Size	Seal	Thread	Connection
TUPA-PV-5	PVC	1/2"	FPM (std) | EPDM	¾" NPT	Socket | NPT
TUPA-PP-5	PP	1/2"	FPM (std) | EPDM	¾" NPT	Butt | NPT
TUPA-PF-5	PVDF	1/2"	FPM (std) | EPDM	¾" NPT	Butt| NPT
TUPA-PV-7	PVC	3/4"	FPM (std) | EPDM	¾" NPT	Socket | NPT
TUPA-PP-7	PP	3/4"	FPM (std) | EPDM	¾" NPT	Butt | NPT
TUPA-PF-7	PVDF	3/4"	FPM (std) | EPDM	¾" NPT	Butt| NPT
TUPA-PV-1	PVC	1"	FPM (std) | EPDM	¾" NPT	Socket | NPT
TUPA-PP-1	PP	1"	FPM (std) | EPDM	¾" NPT	Butt | NPT
TUPA-PF-1	PVDF	1"	FPM (std) | EPDM	¾" NPT	Butt| NPT
TUPA-PV-15	PVC	1 1/2"	FPM (std) | EPDM	¾" NPT	Socket | NPT
TUPA-PP-15	PP	1 1/2"	FPM (std) | EPDM	¾" NPT	Butt | NPT
TUPA-PF-15	PVDF	1 1/2"	FPM (std) | EPDM	¾" NPT	Butt| NPT
TUPA-PV-2	PVC	2"	FPM (std) | EPDM	¾" NPT	Socket | NPT
TUPA-PP-2	PP	2"	FPM (std) | EPDM	¾" NPT	Butt | NPT
TUPA-PF-2	PVDF	2"	FPM (std) | EPDM	¾" NPT	Butt| NPT

ProCon® Sensing Tomorrow's Innovations Today by ICON PROCESS CONTROLS™ Corrosion-Free Instrumentation Equipment

Phone: 905.469.9283 · **Sales:** sales@iconprocon.com · **Support:** support@iconprocon.com

