Truflo® — TKB Series In-Line Paddle Wheel Flow Meter Sensor



Battery Powered | Flow | Total









Industry's Longest Lasting Paddle Wheel Flow Meter

In-Line Paddle Wheel Flow Meter Sensor



- No Programming | Quick Installation
- Industry's Highest Accuracy: ±0.5%
- Lifetime Warranty*





- Battery Powered

- Low Pressure Drop
- NEMA 4X | IP 66 Protection
- Password Protected Security
- ✓ True Union Design ½ 2"
- ✓ Flange Connection 3" 4"

Engineered for accuracy, ruggedness, longevity, and battery powered convenience

The Truflo® TKB Series digital in-line flow meter sensors are easy to install with exceptional guaranteed long-life performance. They are highly repeatable, extremely rugged sensors that offer outstanding value and require no scheduled maintenance.

The TKB Series has a process-ready output signal with a wide dynamic flow range of 0.3 to 33 ft/s | 0.1 to 10 m/s. The sensor measures liquid flow rates in full pipes.

TKB Series flow meters are offered in a variety of materials and are available from ¼" - 4" pipe sizes. The many material choices, including PVC, PP, PVDF and 316 SS make this model highly adaptable and chemically resistant to many corrosive liquid process applications.

The TKB Series flow meter bodies (PVC, PP, PVDF) are true-union designed up to 2" just as any true-union ball valve is designed. 3" - 4" versions are flanged. They come completely pre-programmed with a bright LCD Display that rotates 360°.

* The Truflo® TKB Series also comes equipped with a lifetime warranty on the paddle wheel assembly.



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In-Line Paddle Wheel Flow Meter Sensor



Finger Spread = LOST

Unprotected Rotor

New ShearPro® Design

- Contoured Flow Profile
- **⊘** Reduced Turbulence = Increased Longevity
- 78% Less Drag than Old Flat Paddle Design[‡]

[‡]Ref: NASA "Shape Effects on Drag"



Tefzel® Paddle Wheel

Superior Chemical And Wear Resistance vs PVDF

Zirconium Ceramic Rotor | Bushings

- Up to 15x the Wear Resistance vs. Regular Ceramic
- Integral Rotor Bushings Reduce Wear and Fatigue Stress

ShearPro® Through-Pin Design

- Eliminates Finger Spread
- No Lost Paddles
- Increased Temp. Rating
- **⊘** 360° Housing Protects Rotor

TKB

Displaying Flow Rate | Flow Totalizer



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In-Line Paddle Wheel Flow Meter Sensor



Specifications

GeneralOperating Range0.3 to 33 ft/sPipe Size Range1/4" to 4"Linearity±0.5% of F.S @ 25°C 77°FRepeatability±0.5% of F.S @ 25°C 77°FWetted MaterialsSensor BodyPVC (Dark) PP (Pigmented)O-RingsFKM EPDM* FFKM*Rotor Pin BushingsZirconium Ceramic ZrO2Paddle RotorETFE Tefzel®Electrical	0.1 to 10 m/s DN08 to DN100) PVDF (Natural) 316SS		
Pipe Size Range Linearity ±0.5% of F.S @ 25°C 77°F Repeatability ±0.5% of F.S @ 25°C 77°F Wetted Materials Sensor Body PVC (Dark) PP (Pigmented) O-Rings FKM EPDM* FFKM* Rotor Pin Bushings Zirconium Ceramic ZrO2 Paddle Rotor ETFE Tefzel®	DN08 to DN100		
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Sensor Body O-Rings FKM EPDM* FFKM* Rotor Pin Bushings Paddle Rotor PVC (Dark) PP (Pigmented) FKM EPDM* FFKM* Zirconium Ceramic ZrO ₂ ETFE Tefzel®) PVDF (Natural) 316SS		
O-Rings FKM EPDM* FFKM* Rotor Pin Bushings Zirconium Ceramic ZrO ₂ Paddle Rotor ETFE Tefzel®) PVDF (Natural) 316SS		
Rotor Pin Bushings Zirconium Ceramic ZrO ₂ Paddle Rotor ETFE Tefzel®			
Paddle Rotor ETFE Tefzel®			
Electrical			
Operating Voltage Battery 3.0 VDC			
Battery Lithium Battery (CR2477T)	Lithium Battery (CR2477T)		
Life of Battery > 1 Year Normal, > 2 Years Eco	> 1 Year Normal, > 2 Years Eco Mode		
Max. Temperature/Pressure Rating - Standard and Integral	Sensor Non-Shock		
PVC 180 psi @ 68°F 40 psi @ 14	12.5 bar @ 20°C 2.7 bar @ 60°C		
PP 180 psi @ 68°F 40 psi @ 19	90°F 12.5 bar @ 20°C 2.7 bar @ 88°C		
PVDF 200 psi @ 68°F 40 psi @ 24	40°F 14 bar @ 20°C 2.7 bar @ 115°C		
316 SS Consult Factory			
Operating Temperature			
PVC 32°F to 140°F	0°C to 60°C		
PP -4°F to 190°F	-20°C to 88°C		
PVDF -40°F to 240°F			
316 SS -40°F to 300°F			
Standards and Approvals			
CE FCC RoHS Compliant			

See Temperature and Pressure Graphs for more information

*Optional

K-Factors for TK Series

Size	K-Factor	
1/4"	547	
3/8"	300	
1/2"	124	
3/4"	72	
]"	54	
1½"	19	
2"	10.3	
3"	4.7	
4"	2.1	
▲ K-Factor is Pre-Programmed		

Min/Max Flow Rates

Dina Sina (O.D.)		LPM GPM	LPM GPM	
Pipe Size	pe Size (O.D.) 0.3m/s n		10m/s max.	
DN08	(1/4")	0.04 0.16	12 3	∢ SS Only
DN10	(3/8")	1.0 3.8	50 13	∢ SS Only
DN15	(1/2")	3.5 1.0	120 32	
DN20	(3/4")	5.0 1.5	170 45	
DN25	(1")	9.0 2.5	300 79	
DN40	(7½")	25.0 6.5	850 225	
DN50	(2")	40.0 10.5	1350 357	
DN65	(2½")	60.0 16.0	1850 357	
DN80	(3")	90.0 24.0	2800 739	
DN100	(4")	125.0 33.0	4350 1149	

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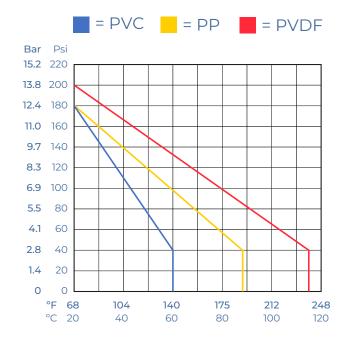
In-Line Paddle Wheel Flow Meter Sensor



Temperature | Pressure Graphs | Non-Shock

Note: The Pressure/Temperature graphs are specifically for the Truflo® Flow Meter Sensors.

During system design the specifications of all components must be considered.



Model Selection

PVC			
Size	End Connections	Part Number	
1/2"	Sch 80 Soc	TKB-15-P	
3/4"	Sch 80 Soc	TKB-20-P	
1"	Sch 80 Soc	TKB-25-P	
1 1/2"	Sch 80 Soc	TKB-40-P	
2"	Sch 80 Soc	TKB-50-P	
3"	Flanged	TKB-80-P	
4 "	Flanged	TKB-100-P	

Size	End Connections	Part Number
1/2"	NPT	TKB-15-PP
3/4"	NPT	TKB-20-PP
1"	NPT	TKB-25-PP
1 1/2"	NPT	TKB-40-PP
2"	NPT	TKB-50-PP
3"	Flanged	TKB-80-PP
4 "	Flanged	TKB-100-PP

PVDF			
Size	End Connections	Part Number	
1/2"	NPT	TKB-15-PF	
3/4"	NPT	TKB-20-PF	
1"	NPT	TKB-25-PF	
1 1/2"	NPT	TKB-40-PF	
2"	NPT	TKB-50-PF	

Add $\underline{\mathbf{I}}^{\underline{s}\underline{t}}$ Suffix (end connection):

- -T ► NPT End Connectors (on PVC)
- -B ▶ Butt Fused End Connections for PP or PVDF
- -F ► Flange ANSI 150lb Consult Factory

Add	2nd	Suffix	(seals)	:

FKM (std, no suffix required)

- -E ► EPDM Seals
- -K ► FFKM | Kalrez® Seals

Nata	PVC Socket Ends (Std)		
PP/PVDF NPT E	PP/PVDF NPT Ends (Std)		

316 SS				
Size	End Connections	Part Number		
1/4"	NPT	TK3B-08-SS		
3/8"	NPT	TK3B-10-SS		
1/2"	NPT	TK3B-15-SS		
3/4"	NPT	TK3B-20-SS		
1"	NPT	TK3B-25-SS		
1 1/2"	NPT	TK3B-40-SS		
2"	NPT	TK3B-50-SS		
3"	NPT	TK3B-80-SS		
4"	NPT	TK3B-100-SS		

Add 1st Suffix (end connection):

- -T ► NPT End Connectors
- **-SE** ► Sanitary Consult Factory for Pricing
- **-F** ► Flange ANSI 150lb Consult Factory

Add 2nd Suffix (seals):

FKM (std, no suffix required)

- -E ▶ EPDM Seals
- -K ► FFKM | Kalrez® Seals







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