

Quick Start Manual



Read the user's manual carefully before starting to use the unit.
Producer reserves the right to implement changes without prior notice.

Safety Information

- De-pressurize and vent system prior to installation or removal
- Confirm chemical compatibility before use
- **DO NOT** exceed maximum temperature or pressure specifications
- **ALWAYS** wear safety goggles or face-shield during installation and/or service
- **DO NOT** alter product construction



Warning | Caution | Danger

Indicates a potential hazard. Failure to follow all warnings may lead to equipment damage, injury, or death.



Personal Protective Equipment (PPE)

Always utilize the most appropriate PPE during installation and service of Truflo products.



Note | Technical Notes

Highlights additional information or detailed procedure.



Pressurized System Warning

Sensor may be under pressure. Take caution to vent system prior to installation or removal. Failure to do so may result in equipment damage and/or serious injury.



Please ensure that the Instruments are not to be subject to water hammer or pressure spikes! Always Pressure Test System with H2O Prior to Initial Start-Up

Before installation be certain the appropriate instrument has been selected considering operating pressure, full scale pressure, wetted material requirements, media compatibility, operating temperature, vibration, pulsation, desired accuracy and any other instrument component related to the service application including the potential need for protective attachments and/or special installation requirements. Failure to do so could result in equipment damage, failure and/or personal injury. Ensure only qualified personnel are permitted to install and maintain this instrument.



Pressurize System Warning

Sensor may be under pressure, take caution to vent system prior to installation or removal. Failure to do so may result in equipment damage and/or serious injury.



Please Ensure Full Pipe

TK Series can be installed in a horizontal or vertical direction. Please ensure enough length of straight pipe to avoid intensified turbulent flow that can effect readings.

Min 10x Pipe Diameters Upstream 3x Pipe Diameters Downstream (See Page 11)

A Bag Filter or Y Strainer Filtering Device upstream to Avoid the Paddle Wheel from being damaged by the solids or fibers - max 10% Particle Size - Not to Exceed .5mm Cross Section or Length. Please do not flush the pipe after the Flow Meter is installed with compressed air this may damage the ceramic shaft and will void warranty.

Industry's Most Accurate & Reliable Paddle Wheel Flow Meters

The TK Series insertion plastic paddle wheel flow meter has been engineered to provide long-term accurate flow measurement in tough industrial applications.

The paddle wheel assembly consists of a engineered Tefzel® paddle and micro-polished zirconium ceramic rotor pin and bushings.

High performance Tefzel® and Zirconium materials have been selected due to their excellent chemical and wear resistant properties.

New ShearPro® Design

- ✓ Contoured Flow Profile
- ✓ Reduced Turbulence = Increased Longevity
- ✓ 78% Less Drag than Old Flat Paddle Design†

†Ref: NASA "Shape Effects on Drag"



Tefzel® Paddle Wheel

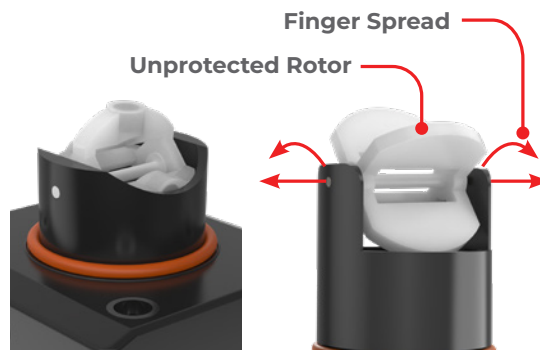
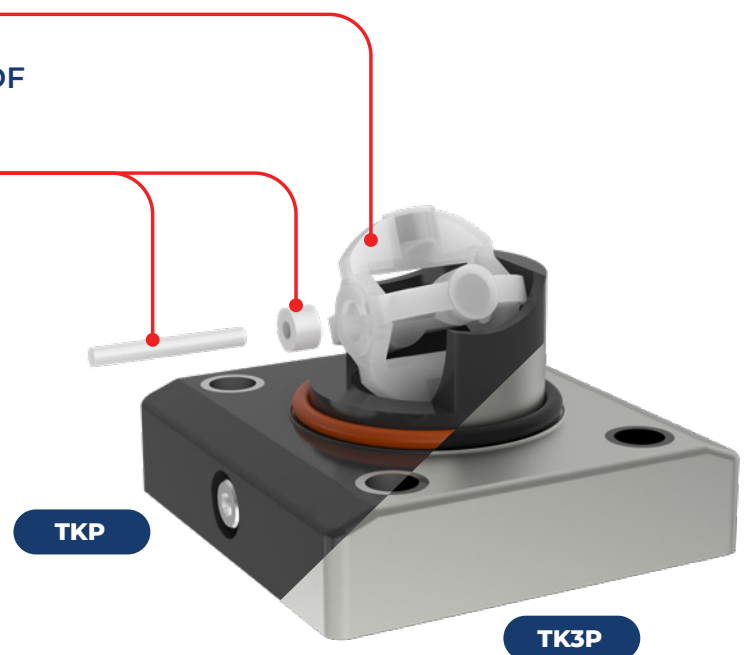
- ✓ Superior Chemical And Wear Resistance vs PVDF

Zirconium Ceramic Rotor | Bushings

- ✓ Up to 15x the Wear Resistance vs. Regular Ceramic
- ✓ Integral Rotor Bushings Reduce Wear and Fatigue Stress

ShearPro® Through-Pin Design

- ✓ Eliminates Finger Spread
- ✓ No Lost Paddles
- ✓ Increased Temp. Rating
- ✓ 360° Housing Protects Rotor



ShearPro vs. Competitor 'A'

Truflo® — TKP Series

In-Line Paddle Wheel Flow Meter Sensor

Technical Specifications

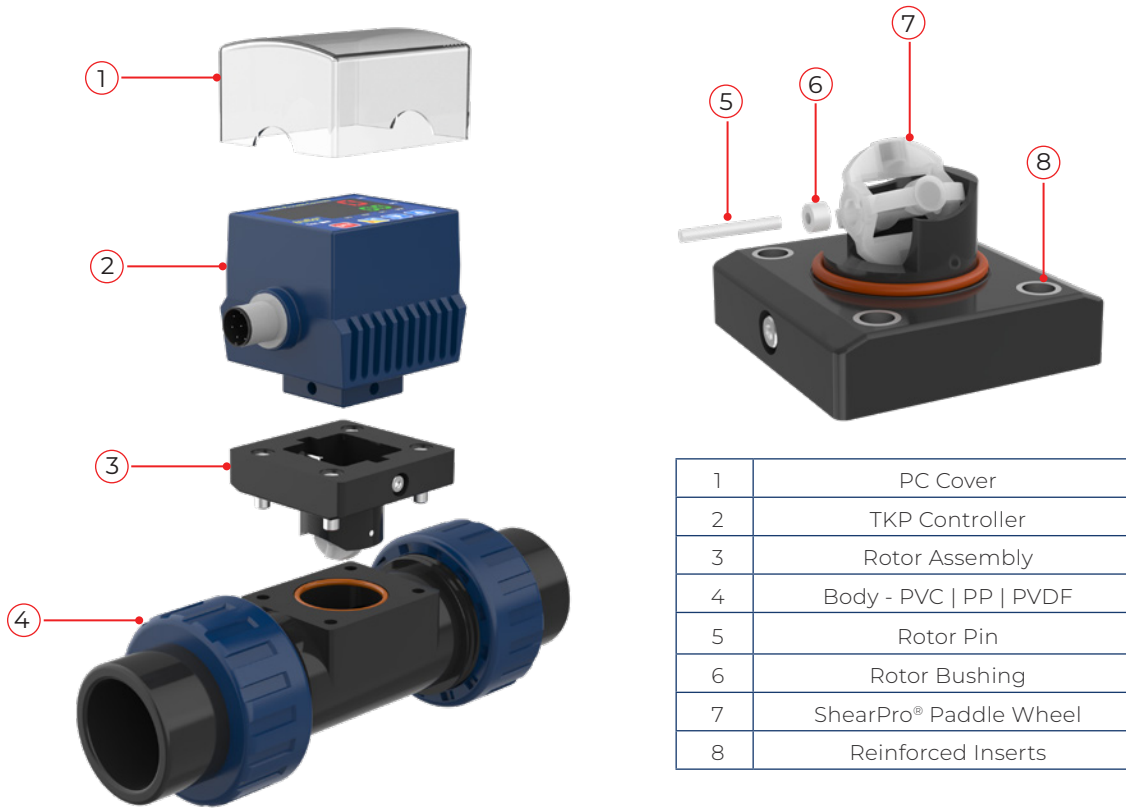
| General | | |
|--|--|----------------------------------|
| Operating Range | 0.3 to 33 ft/s | 0.1 to 10 m/s |
| Pipe Size Range | ½ to 4" | DN15 to DN100 |
| Linearity | ±0.5% of F.S @ 25°C 77°F | |
| Repeatability | ±0.5% of F.S @ 25°C 77°F | |
| Accuracy | ± 0.5% of F.S. @ 25°C | |
| Flow Velocity | 32.8 ft/s max 10 m/s max | |
| Low Cut | 0.3 ft/s min 0.1 m/s min | |
| Rangeability | 100 : 1 | |
| Response Time | Real Time | |
| Display Range | 0~999999 | |
| Units | Gallon (G) or Liter (L) or Kiloliter (KL) | |
| Fluid | Water or Chemical Liquid-Viscosity Range: 0.5-20 centistokes | |
| Wetted Materials | | |
| Sensor Body | PVC (Dark) PP (Pigmented) PVDF (Natural) 316SS | |
| O-Rings | FKM EPDM* FFKM* | |
| Rotor Pin Bushings | Zirconium Ceramic ZrO2 | |
| Paddle Rotor | ETFE Tefzel® | |
| Electrical | | |
| Frequency | 49 Hz per m/s Nominal | |
| Supply Voltage | 5 ~ 24 VDC ± 10% Regulated | |
| Supply Current | <1.5mA @ 3.3 to 6 VDC | |
| Max. Temperature/Pressure Rating - Standard and Integral Sensor Non-Shock ** | | |
| PVC | 180 psi @ 68°F 40 Psi @ 140°F | 12.5 bar @ 20°C 2.7 bar @ 60°C |
| PP | 180 psi @ 68°F 40 psi @ 190°F | 12.5 bar @ 20°C 2.7 bar @ 88°C |
| PVDF | 200 psi @ 68°F 40 psi @ 240°F | 14 bar @ 20°C 2.7 bar @ 115°C |
| Operating Temperature | | |
| PVC | 32°F to 140°F | 0°C to 60°C |
| PP | -4°F to 190°F | -20°C to 88°C |
| PVDF | -40°F to 240°F | -40°C to 115°C |
| Outputs | | |
| TKP Series | NPN Pulse RS485 | |
| Standards and Approvals | | |
| CE FCC RoHS Compliant | | |

*Optional

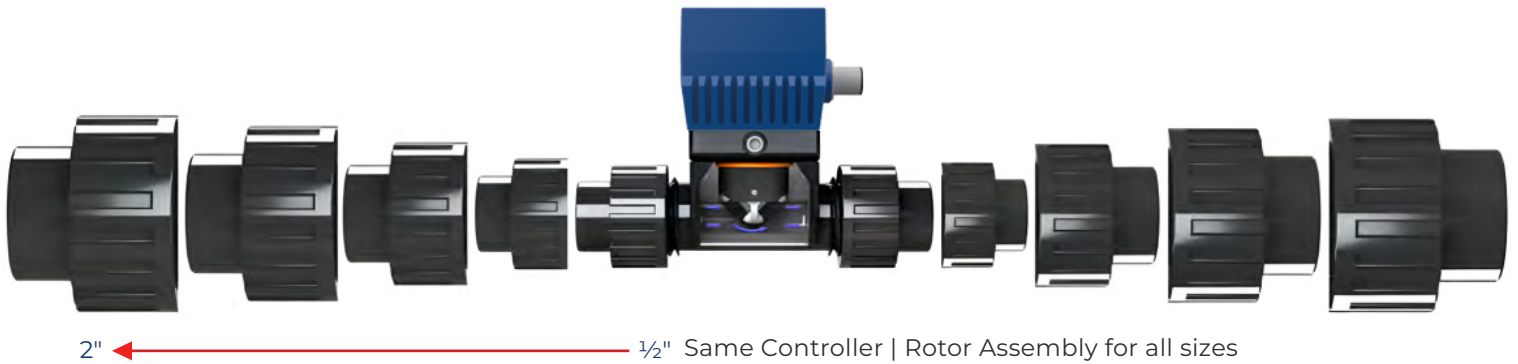
**See Temperature and Pressure Graphs for more information

Truflo® — TKP Series In-Line Paddle Wheel Flow Meter Sensor

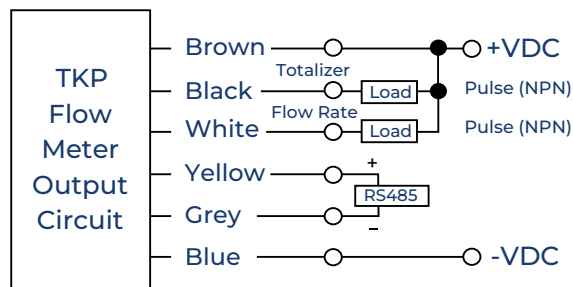
Exploded View



| | |
|---|------------------------|
| 1 | PC Cover |
| 2 | TKP Controller |
| 3 | Rotor Assembly |
| 4 | Body - PVC PP PVDF |
| 5 | Rotor Pin |
| 6 | Rotor Bushing |
| 7 | ShearPro® Paddle Wheel |
| 8 | Reinforced Inserts |



Wiring Diagram



| Wire Color | Description |
|------------|------------------------------|
| Brown | +10~30VDC |
| Black | Totalizer Pulse Output (OP2) |
| White | Flow Rate Pulse Output (OP1) |
| Yellow | RS485A |
| Grey | RS485B |
| Blue | -VDC |

* Optional

Truflo® — TKP Series

In-Line Paddle Wheel Flow Meter Sensor

Programming



Select/Save/Continue



Move Selection Left



Change Digit Value

| STEPS | DISPLAY | OPERATION |
|------------------------|---------|--|
| <p>1 Home Screen</p> | | Home Screen |
| <p>2 Password</p> | | Factory Default: Lk = 10 Otherwise meter will enter Lockout Mode* Press / to change Press to save |
| <p>3 Units of Flow</p> | | Ut.0 = Liter Ut.1 = Gallon (Factory Default) Ut.2 = Kiloliters Press to change Press to save |
| <p>4 K Factor</p> | | Enter K Factor Value Refer to Page 9 for K-Factor Values |

Totalizer Reset

| STEPS | DISPLAY | OPERATION |
|--------------------------|---------|------------------------------------|
| <p>1 Home Screen</p> | | Home Screen |
| <p>2 Totalizer Reset</p> | | Totalizer Value will Reset to Zero |

Setting Output Limits



Select/Save/Continue



Move Selection Left



Change Digit Value

| STEPS | DISPLAY | OPERATION |
|---------------------------------------|---------|--|
| <p>1 Home Screen</p> | | <p>Home Screen</p> |
| <p>2 Flow Rate Pulse Output (OP1)</p> | | <p>Flow Rate Pulse Output (OP1) Limit $CV \geq SV$: Flow Rate Output (OP1) ON $CV < SV$: Flow Rate Output (OP1) OFF</p> |
| <p>3 Totalizer Pulse Output (OP2)</p> | | <p>Totalizer Pulse Output (OP2) Limit $CV \geq SV$: Totalizer Output (OP2) ON $CV < SV$: Totalizer Output (OP2) OFF Note: Refer Totalizer Output (OP2) Control Settings (Pg 8)</p> |

* SSR - Solid State Relay

Wiring - SSR (For Flow Rate)

| Wire Color | Description |
|------------|------------------------------|
| Brown | + 10~30VDC |
| White | Flow Rate Pulse Output (OP1) |
| Blue | -VDC |

Wiring - SSR (For Totalizer)

Set "Con n" in **Totalizer Output (OP2) Control** (Refer Pulse Control Programming, Page 8)

| Wire Color | Description |
|------------|------------------------------|
| Brown | + 10~30VDC |
| Black | Totalizer Pulse Output (OP2) |
| Blue | -VDC |

Wiring - To Flow Display

Set "Con F" in **Totalizer Output (OP2) Control** (Refer Pulse Control Programming, Page 8)

| Wire Color | Description |
|------------|--------------|
| Brown | + 10~30VDC |
| Black | Paddle Pulse |
| Blue | -VDC |

Truflo® — TKP Series

In-Line Paddle Wheel Flow Meter Sensor

Pulse Control Programming



Select/Save/Continue



Move Selection Left



Change Digit Value

| STEPS | DISPLAY | OPERATION |
|--|---------|--|
| 1 Home Screen SET 3 SEC | | Home Screen |
| 2 Totalizer Output (OP2) Control SET | | Con = n : OP2 Manual Reset (When Totalizer = Set Value (SV)) Con = c r : OP2 Auto Reset after (t 1) Secs Con = E : One Pulse/Gal (Default) Con = F : Paddle Pulse → Frequency Max 5 KHz (For TVF) |
| 3 OP2 Auto Reset Time Delay SET | | Range: 0 ~ 999.99 Secs (Displayed only when Con r Con c is selected) |
| 4 Relay Setting SET | | Range: 0 ~ 3 Refer to Relay Mode Selection |
| 5 Hysterisis SET | | Range: 0.1 ~ 999.9 (Hysterisis is a buffer around the Programmed Set Point) |
| 6 OP1 Power On Time Delay SET | | Range: 0 ~ 9999 Secs t2 = 20 Sec (Default) |
| 7 MODBUS Configuration SET | | Communication Configuration 8n1 : 8 bit Non Parity 8n2 : 8 bit Non Parity 8o1 : 8 bit Odd Parity 7o1 : 7 bit Odd Parity 8E1 : 8 bit Even Parity 7E1 : 7 bit Even Parity |

Relay Mode Selection

| ALt No. | Description |
|---|--|
| ALt = 0 | $CV \geq SV \rightarrow$ Relay ON $CV < [SV - Hys] \rightarrow$ Relay OFF |
| ALt = 1 | $CV \leq SV \rightarrow$ Relay ON $CV > [SV + Hys] \rightarrow$ Relay OFF |
| ALt = 2 | $[SV + Hys] \geq CV \geq [SV - Hys] \rightarrow$ Relay ON : $CV > [SV + Hys]$ or $CV < [SV - Hys] \rightarrow$ Relay OFF |
| ALt = 3 | $[SV + Hys] \geq CV \geq [SV - Hys] \rightarrow$ Relay OFF: $CV > [SV + Hys]$ or $CV < [SV - Hys] \rightarrow$ Relay ON |
| Hys = Hysteresis — Acts like a buffer ± around (OP1) pulse output | |
| CV: Current Value (Flow Rate) SV = Set Value | |

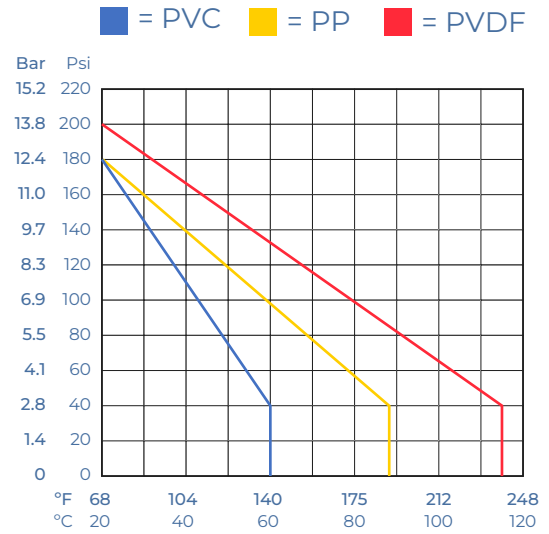
Truflo® — TKP Series

In-Line Paddle Wheel Flow Meter Sensor

Temperature | Pressure Graphs | Non-Shock

Note: The Pressure/Temperature graphs are specifically for the Truflo® Flow Meter Sensors.

During system design the specifications of all components must be considered.



K-Factors for TK Series

| Size | LPM | GPM |
|--------|-------|-------|
| 1/4" | 547 | 2079 |
| 3/8" | 300 | 1140 |
| 1/2" | 127.6 | 484.9 |
| 3/4" | 81.8 | 310.8 |
| 1" | 55.1 | 209.4 |
| 1 1/2" | 18.8 | 71.4 |
| 2" | 10.2 | 38.8 |
| 3" | 4.7 | 18 |
| 4" | 2.1 | 8 |

▲ K-Factor is Pre-Programmed

Min/Max Flow Rates

| Pipe Size (O.D.) | LPM GPM | | LPM GPM |
|------------------|-------------|------|-------------|
| | 0.3m/s min. | | |
| DN08 (1/4") | 0.04 | 0.16 | 12 3 |
| DN10 (3/8") | 1.0 | 3.8 | 50 13 |
| DN15 (1/2") | 3.5 | 1.0 | 120 32 |
| DN20 (3/4") | 5.0 | 1.5 | 170 45 |
| DN25 (1") | 9.0 | 2.5 | 300 79 |
| DN40 (1 1/2") | 25.0 | 6.5 | 850 225 |
| DN50 (2") | 40.0 | 10.5 | 1350 357 |
| DN65 (2 1/2") | 60.0 | 16.0 | 1850 357 |
| DN80 (3") | 90.0 | 24.0 | 2800 739 |
| DN100 (4") | 125.0 | 33.0 | 4350 1149 |

◀ SS Only

Model Selection

| PVC | | |
|--------|-----------------|-------------|
| Size | End Connections | Part Number |
| 1/2" | Sch 80 Soc | TKP-15-P |
| 3/4" | Sch 80 Soc | TKP-20-P |
| 1" | Sch 80 Soc | TKP-25-P |
| 1 1/2" | Sch 80 Soc | TKP-40-P |
| 2" | Sch 80 Soc | TKP-50-P |
| 3" | Flanged | TKP-80-P |
| 4" | Flanged | TKP-100-P |

| PVDF | | |
|--------|-----------------|-------------|
| Size | End Connections | Part Number |
| 1/2" | NPT | TKP-15-PF |
| 3/4" | NPT | TKP-20-PF |
| 1" | NPT | TKP-25-PF |
| 1 1/2" | NPT | TKP-40-PF |
| 2" | NPT | TKP-50-PF |

Note: PVC Socket Ends (Std)
PP/PVDF NPT Ends (Std)

| PP | | |
|--------|-----------------|-------------|
| Size | End Connections | Part Number |
| 1/2" | NPT | TKP-15-PP |
| 3/4" | NPT | TKP-20-PP |
| 1" | NPT | TKP-25-PP |
| 1 1/2" | NPT | TKP-40-PP |
| 2" | NPT | TKP-50-PP |
| 3" | Flanged | TKP-80-PP |
| 4" | Flanged | TKP-100-PP |

| 316 SS | | |
|--------|-----------------|-------------|
| Size | End Connections | Part Number |
| 1/4" | NPT | TK3P-08-SS |
| 3/8" | NPT | TK3P-10-SS |
| 1/2" | NPT | TK3P-15-SS |
| 3/4" | NPT | TK3P-20-SS |
| 1" | NPT | TK3P-25-SS |
| 1 1/2" | NPT | TK3P-40-SS |
| 2" | NPT | TK3P-50-SS |
| 3" | NPT | TK3P-80-SS |
| 4" | NPT | TK3P-100-SS |

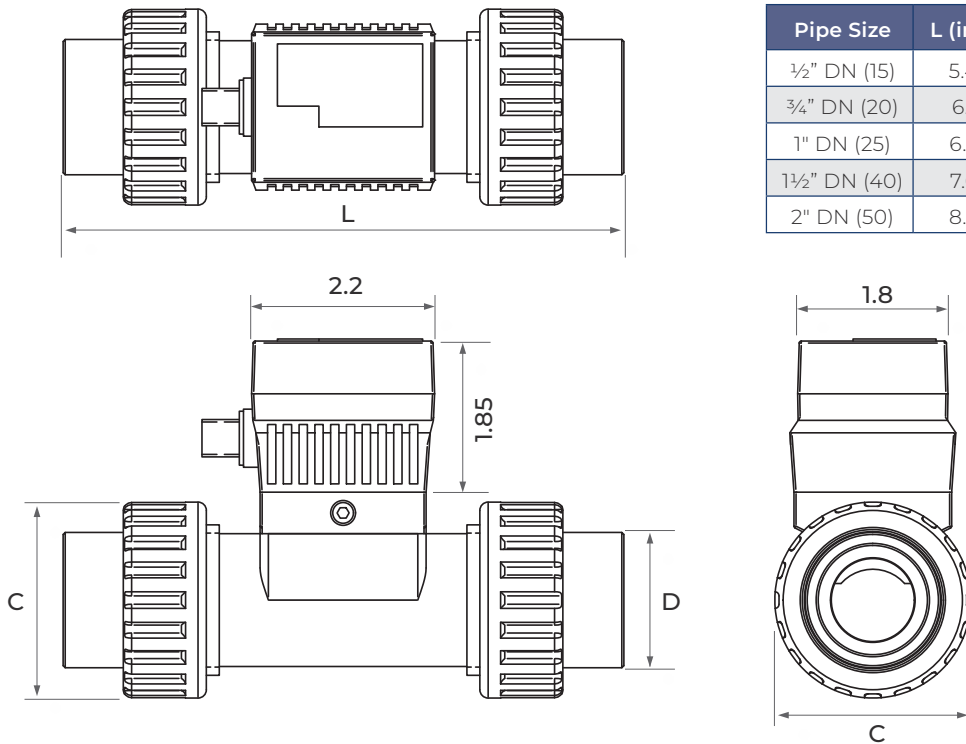
Add 2nd Suffix (seals):
FKM (std, no suffix required)
-E ▶ EPDM Seals
-K ▶ FFKM | Kalrez® Seals

Add 1st Suffix (end connection):
-T ▶ NPT End Connectors (on PVC)
-B ▶ Butt Fusion End Connections for PP or PVDF
-F ▶ Flange ANSI 150lb - Consult Factory

Truflo® — TKP Series

In-Line Paddle Wheel Flow Meter Sensor

Dimensions



| Pipe Size | L (inch) | D (inch) | C (inch) |
|-------------|----------|----------|----------|
| ½" DN (15) | 5.48 | 1.07 | 1.61 |
| ¾" DN (20) | 6.12 | 1.36 | 2.08 |
| 1" DN (25) | 6.76 | 1.68 | 2.36 |
| 1½" DN (40) | 7.66 | 2.33 | 3.26 |
| 2" DN (50) | 8.40 | 2.86 | 4.33 |

Procedure to Rotate Display

1

Using an allen key loosen the 2 screws located on either side of the display

2

Pull the Screws | Do Not Remove

3

Lift the Display

4

Rotate Display - 90 Degrees

5

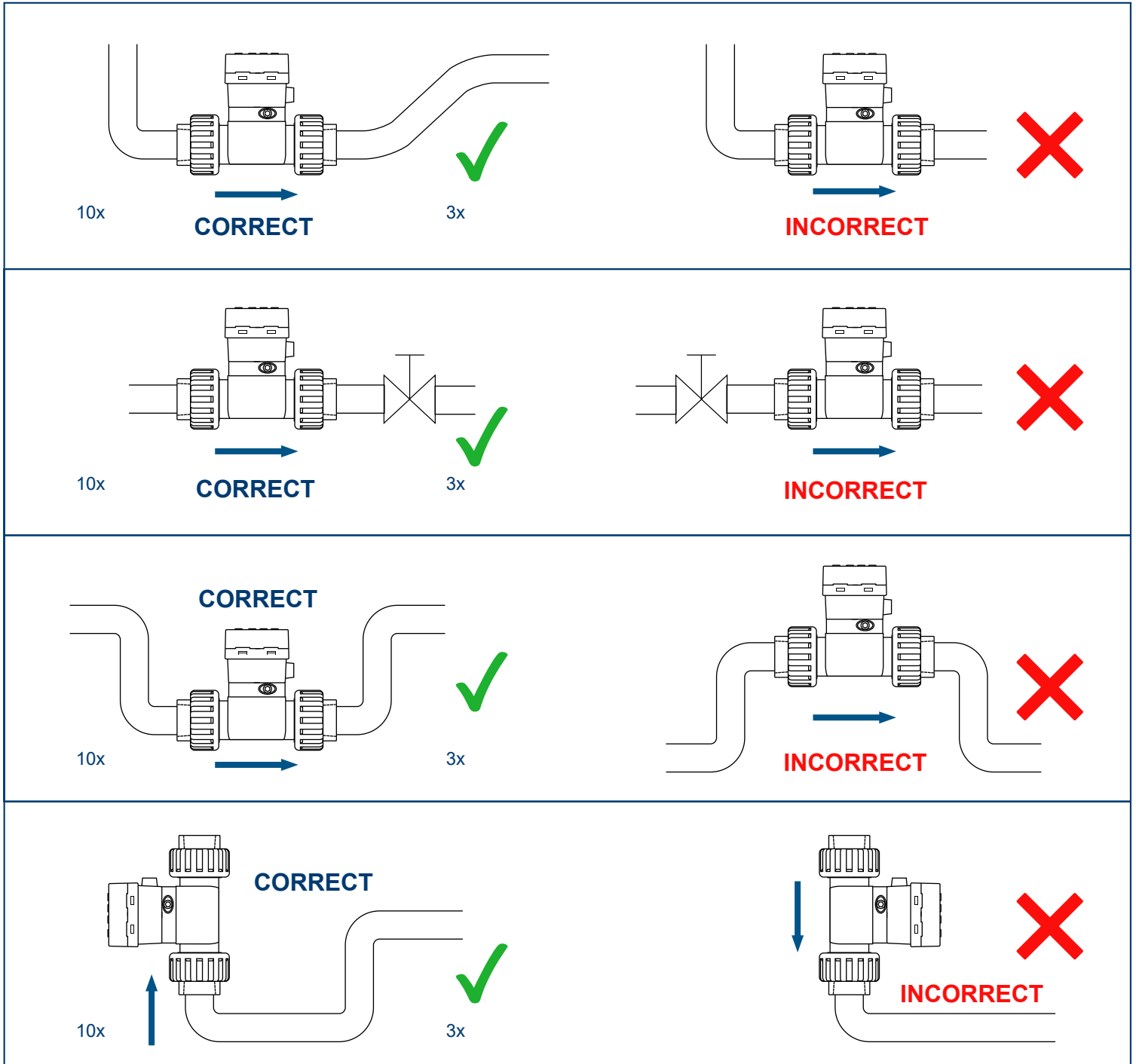
Lower Display

6

Tighten the Allen Screws | Snug Tight Do Not Over-Tighten

Truflo® — TKP Series In-Line Paddle Wheel Flow Meter Sensor

Installation Position



Please ensure full pipe.

TK Series can be installed in a horizontal or vertical direction.

Please ensure enough length of straight pipe to avoid turbulence that can effect readings.

Note: Min 10x Pipe Diameters Upstream 3x Pipe Diameters Downstream.

A Plastic Basket Strainer, Bag Filter or Y Strainer Filtering Device upstream to Avoid the Paddle Wheel from being damaged by the solids or fibers - max 10% Particle Size - Not to Exceed .5mm Cross Section or Length.

Please do not flush the pipe after the Flow Meter is installed with Compressed Air this may damage the ceramic shaft and will Void Warranty

Warranty, Returns and Limitations

Warranty

Icon Process Controls Ltd warrants to the original purchaser of its products that such products will be free from defects in material and workmanship under normal use and service in accordance with instructions furnished by **Icon Process Controls Ltd** for a period of one year from the date of sale of such products. **Icon Process Controls Ltd** obligation under this warranty is solely and exclusively limited to the repair or replacement, at Icon Process Controls Ltd option, of the products or components, which **Icon Process Controls Ltd** examination determines to its satisfaction to be defective in material or workmanship within the warranty period. **Icon Process Controls Ltd** must be notified pursuant to the instructions below of any claim under this warranty within thirty (30) days of any claimed lack of conformity of the product. Any product repaired under this warranty will be warranted only for the remainder of the original warranty period. Any product provided as a replacement under this warranty will be warranted for the one year from the date of replacement.

Returns

Products cannot be returned to **Icon Process Controls Ltd** without prior authorization. To return a product that is thought to be defective, go to www.iconprocon.com, and submit a customer return (MRA) request form and follow the instructions therein. All warranty and non-warranty product returns to **Icon Process Controls Ltd** must be shipped prepaid and insured. **Icon Process Controls Ltd** will not be responsible for any products lost or damaged in shipment.

Limitations

This warranty does not apply to products which: 1) are beyond the warranty period or are products for which the original purchaser does not follow the warranty procedures outlined above; 2) have been subjected to electrical, mechanical or chemical damage due to improper, accidental or negligent use; 3) have been modified or altered; 4) anyone other than service personnel authorized by **Icon Process Controls Ltd** have attempted to repair; 5) have been involved in accidents or natural disasters; or 6) are damaged during return shipment to **Icon Process Controls Ltd** reserves the right to unilaterally waive this warranty and dispose of any product returned to **Icon Process Controls Ltd** where: 1) there is evidence of a potentially hazardous material present with the product; or 2) the product has remained unclaimed at **Icon Process Controls Ltd** for more than 30 days after **Icon Process Controls Ltd** has dutifully requested disposition. This warranty contains the sole express warranty made by **Icon Process Controls Ltd** in connection with its products. **ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED.** The remedies of repair or replacement as stated above are the exclusive remedies for the breach of this warranty. **IN NO EVENT SHALL Icon Process Controls Ltd BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING PERSONAL OR REAL PROPERTY OR FOR INJURY TO ANY PERSON. THIS WARRANTY CONSTITUTES THE FINAL, COMPLETE AND EXCLUSIVE STATEMENT OF WARRANTY TERMS AND NO PERSON IS AUTHORIZED TO MAKE ANY OTHER WARRANTIES OR REPRESENTATIONS ON BEHALF OF Icon Process Controls Ltd.** This warranty will be interpreted pursuant to the laws of the province of Ontario, Canada.

If any portion of this warranty is held to be invalid or unenforceable for any reason, such finding will not invalidate any other provision of this warranty.

For additional product documentation and technical support visit:

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